

FSXS AND FSXS2 TROUBLESHOOTING GUIDE

1. FSXS or FSXS2 not progressing along the seam:

a. **Verify Drill Speed:** Verify drill is operating in drill mode on speed setting 1 (lowest rpm). NOTE: Operating in other drill operation modes or speeds can reduce FSXS performance or potential damage.

b. **Verify Material Thickness:** Verify material adjustment knob is set properly to match material thickness in use.



c. **Adjust Seaming Pressure:** Seaming pressure adjustment knobs can play a role in tool traction. Start by adjusting both knobs equally in a clockwise direction and fine tune individually as needed.

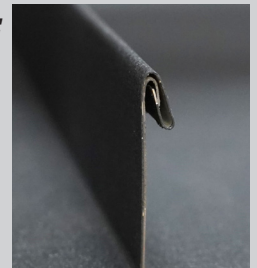


d. **Clean the Drive Wheels:** Drive wheels may become contaminated from job site use preventing tool traction. Start by removing attached drill/driver to prevent potential hazards. Using a light industrial cleaner (i.e. isopropyl alcohol, mineral spirits, degreasers, etc.) wipe the faces of the red and black drive wheels to remove any contaminants that are present. Avoid using harsh chemicals (i.e. Acetone, carburetor cleaner, heavy duty acidic cleaners, etc.) as these create the potential to deteriorate the drive wheels.

2. FSXS or FSXS2 did not fully complete the seam, seam was left open:

a. Verify material adjustment knob is set properly to match material thickness in use.

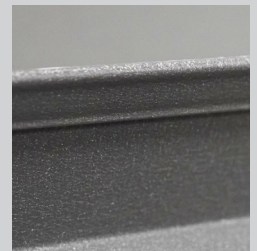
b. The seaming pressure adjustment knobs determine how tight the seam is crimped. Start by adjusting both knobs equally in a clockwise direction and fine tune individually as needed.



3. FSXS or FSXS2 fully completed the seam, seam was crushed:

a. Verify material adjustment knob is set properly to match material thickness in use.

b. The seaming pressure adjustment knobs determine how tight the seam is crimped. Start by adjusting both knobs equally in a counterclockwise direction and fine tune individually as needed.



4. Handle will not rotate into the closed position:

a. Adjust both seamer pressure adjustment knobs equally in a counterclockwise direction and fine tune individually as needed until the handle can be rotated to the closed position to lock the FSXS or FSXS2 on the seam.



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